# XTL-FA-01 Edge Filter for Xenus: User Guide





P/N 95-00378-000 Revision 3 June 2008 Edge Filter for Xenus: User Guide

This page for notes.

## **TABLE OF CONTENTS**

About	t This Guide	iii
	Overview and Scope	iii
	Related Documentation	iii
	Comments	
	Copyrights	iii
	Document Validity	
	Product Warnings	iv
	Revision History	iv
1:	XTL-FA-01 Edge Filter	5
	1.1: Overview	6
	1.1.1: Differential and Common Mode Filtering	6
	1.1.2: Description and Functional Diagram	
	1.1.3: PWM Output Plot	6
	1.2: XTL-FA-01 Edge Filter Specifications	
	1.3: Thermal Considerations.	7
	1.4: XTL-FA-01 Edge Filter Dimensions	
	1.5: XTL-FA-01 Edge Filter Wiring	
	1.5.1: Electrical Codes and Warnings	9
	1.5.2: Connector Locations	10
	1.5.3: Cable Notes	11
	1.5.4: Input (J1) From Amplifier	11
	1.5.5: Output (J2) To Motor	11
	1.5.6: Diagram: Edge Filter Wiring with Brushless Motor	
	1.5.7: Diagram: Edge Filter Wiring with Brush Motor	12
	1.6: XTL-FA-01 Edge Filter Ordering	13

This page for notes.

## **ABOUT THIS GUIDE**

#### **Overview and Scope**

This guide describes the installation and connection of the Xenus Model XTL-FA-01 edge filter.

#### **Related Documentation**

Related information is available in these Copley Controls documents:

- Xenus XTL User Guide
- CME 2 User Guide

Information on Copley Controls Software can be found at: http://www.copleycontrols.com/Motion/Products/Software/index.html

#### Comments

Copley Controls Corporation welcomes your comments on this guide. For contact information, see <a href="http://www.copleycontrols.com">http://www.copleycontrols.com</a>

#### Copyrights

No part of this document may be reproduced in any form or by any means, electronic or mechanical, including photocopying, without express written permission of Copley Controls Corporation.

Xenus, XTL, and CME 2 are registered trademarks of Copley Controls Corporation.

#### **Document Validity**

We reserve the right to modify our products. The information in this document is subject to change without notice and does not represent a commitment by Copley Controls Corporation. Copley Controls Corporation assumes no responsibility for any errors that may appear in this document.

#### **Product Warnings**

Observe all relevant state, regional, and local safety regulations when installing and using this product. For safety and to assure compliance with documented system data, only Copley Controls Corporation should perform repairs.



**DANGER: Hazardous voltages.** 

Exercise caution when installing and adjusting.

Failure to heed this warning can cause equipment damage, injury, or death.

#### **DANGER**



Risk of electric shock.

High-voltage circuits on Xenus J1, J2, and J3 and on Filter J1 and J2 are connected to mains power.

Failure to heed this warning can cause equipment damage, injury, or death.





Use equipment as described.

Operate equipment within the specifications provided in this manual.

Failure to heed this warning can cause equipment damage, injury, or death.

**DANGER** 

#### **Revision History**

Release	Date	DECO#	Comments
1.0	February 2005		Initial publication.
2	December 2007	16397	Minor updates including RoHS compliance indication.
3	June 2008	17137	Updated Web page references.

## CHAPTER

## 1: XTL-FA-01 EDGE FILTER

This chapter provides an overview of the Model XTL-FA-01 edge filter.

The contents of this chapter include:

Title	Page
1.1: Overview	6
1.2: XTL-FA-01 Edge Filter Specifications	7
1.3: Thermal Considerations.	
1.4: XTL-FA-01 Edge Filter Dimensions	8
1.5: XTL-FA-01 Edge Filter Wiring	9
1.6: XTL-FA-01 Edge Filter Ordering	

#### 1.1: Overview

The XTL-FA-01 edge filter can be used to minimize noise on the output of any Xenus amplifier. The XTL-FA-01 edge filter is RoHS compliant.

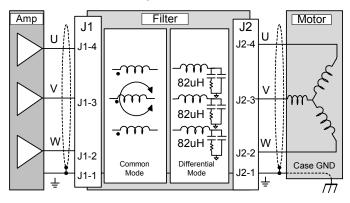
#### 1.1.1: Differential and Common Mode Filtering

Most noise is capacitively coupled from the motor power cable to neighboring cables. To minimize this noise, the XTL-FA-01 edge filter uses both differential edge filtering and common mode filtering. Differential edge filtering reduces the high frequency component of the PWM signal, thus producing a signal with less energy that can be coupled during transmission. Common mode filtering reduces the unnecessary common mode noise generated by PWM signals.

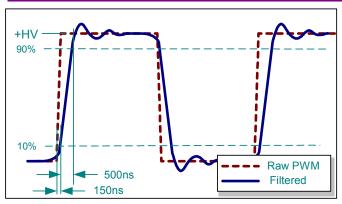
#### 1.1.2: Description and Functional Diagram

The differential filter increases the rise time by at least a factor of 3, substantially reducing noise in the system. Copley Controls amplifiers typically have a 150 ns-rise time (high frequency component in the MHz range). Thus, the edge filter can increase rise time to 500 ns, reducing the high frequency noise emissions by the square law. The differential filter is designed with 82  $\mu$ H inductors and a proprietary passive circuit. The inductance will provide a total of 164 $\mu$ H in series with the load, helping to reduce ripple current. This brings low inductance motors into the required range.

The common mode filter is designed with a 220 µH common mode toroid that works with the cable capacitance to earth ground to remove common mode switching noise.



#### 1.1.3: PWM Output Plot



## 1.2: XTL-FA-01 Edge Filter Specifications

Input	Voltage, maximum	373 Vdc	
Input	Current, maximum	20 Adc	
Output	Voltage, maximum	373 Vdc	
Output	Current, maximum	20 Adc	
Peak Current/Peak Current	t Time	40 Adc for 1 second	
Rise/Fall Time		500 mS (typical)	
Differential Mode Inductan	се	82 μH per phase, 162 uH phase-phase (nominal)	
Common Mode Inductance	е	220 μH (nominal)	
Nominal Resistance		27 milliohms per leg, 54 milliohms phase-phase (nominal)	
Agency Approvals		UL508C, EN60204, RoHS	

#### 1.3: Thermal Considerations

#### **Cooling Requirements**

When used with XTL-230-18 or XTL 230-36 amplifiers, the XTL-FA-01 operates below maximum temperature values, and thus requires no cooling fan.

When used with XTL-40 amplifiers running continuous currents greater than 12 Adc, the XTL-FA-01 should be cooled with an external fan. The fan should have a flow rate of at least 110 CFM. The filter has been tested using the Comair Rotron MD24B2 24 Vdc powered fan.

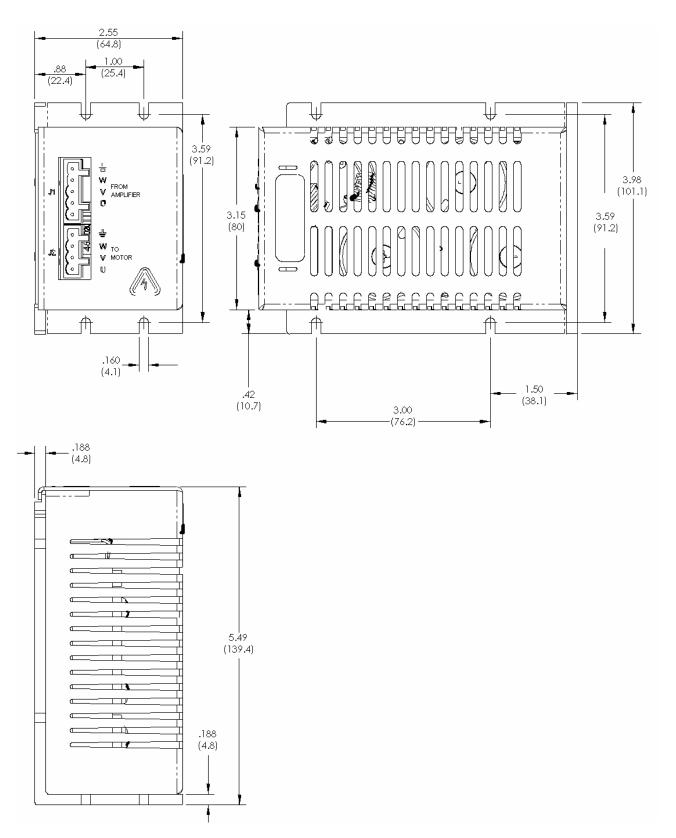
#### **Fan Mounting Guidelines**

Most of the filter's heat is transferred to ambient air, rather than through the heat plate. Thus, it is very important to mount the filter and fan in such a way that the fan can blow up through the filter's cover slots. Mount the filter on edge and mount the fan below it so that it blows up through the cover slots.

There is no heatsink option for the XTL-FA-01 edge filter.

## 1.4: XTL-FA-01 Edge Filter Dimensions

The following diagram shows the mounting dimensions of the XTL-FA-01 Edge Filter.



## 1.5: XTL-FA-01 Edge Filter Wiring

This section describes the wiring of the XTL-FA-01 Edge Filter.

#### 1.5.1: Electrical Codes and Warnings

Be sure that all wiring complies with the National Electrical Code (NEC) or its national equivalent, and all prevailing local codes.



**DANGER: Hazardous voltages.** 

Exercise caution when installing.

Failure to heed this warning can cause equipment damage, injury, or death.





Risk of electric shock.

High-voltage circuits on Xenus J1, J2, and J3 and on Filter J1 and J2 are connected to mains power.

Failure to heed this warning can cause equipment damage, injury, or death.

**DANGER** 



Do not ground mains-connected circuits.

With the exception of the ground pins on Xenus J1, J2, and J3 and on Filter J1 and J2, all of the other circuits on these connectors are mains-connected and must never be grounded.

**WARNING** 

Failure to heed this warning can cause equipment damage.

## 1.5.2: Connector Locations

Edge Filter J1 connects to Xenus J2. Edge Filter J2 connects to the motor.



#### 1.5.3: Cable Notes

- 1 Keep the Edge Filter J1 to Xenus J2 cable as short as possible. A typical length is 7 inches.
- 2 To reduce noise, twisted shielded cable must be used and the signal cables should not be bundled in the same conduit.

#### 1.5.4: Input (J1) From Amplifier

**Mating Connector** 

Description	Euro-style, 5 position, 5.0 mm pluggable female terminal block	
Manufacturer PN	Wago 51118042 or 721-105/026-047/RN01-0000	
Wire Size	22 - 12 AWG	
Recommended Wire	12 AWG, 600 V	
	(Shielded cable used for CE compliance)	
Wire Insertion/Extraction Tool	Wago 231-131	
Connector and tool are included in connector kit XTL-FK.		

#### **Pin Description**

Pin	Signal	Function	
1	Ground	Chassis ground and cable shield	
2	Phase W	Phase W input from amplifier	
3	Phase V	Phase V input from amplifier (use for DC motor connection)	
4	Phase U	Phase U input from amplifier (use for DC motor connection)	
5		No connection	

## 1.5.5: Output (J2) To Motor

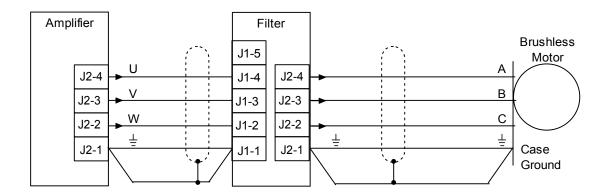
**Mating Connector** 

wating Connector		
Description	Euro-style, 4 position, 5.0 mm pluggable female terminal block.	
Manufacturer PN	Wago 51118008 or 721-104/026-047/RN01-0000	
Wire Size	22 - 12 AWG	
Recommended Wire 12 AWG, 600 V		
	(Shielded cable used for CE compliance)	
Wire Insertion/Extraction Tool	Wago 231-131	
Connector and tool are included in connector kit XTL-FK.		

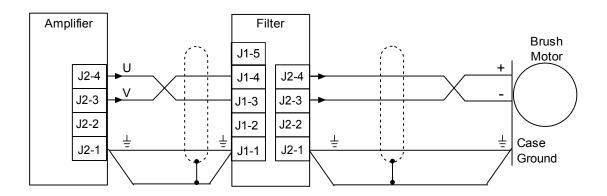
#### **Pin Description**

Pin	Signal	Function	
1	Ground	Chassis ground and cable shield	
2	Phase W	Phase W output to motor	
3	Phase V	Phase V output to motor (use for DC motor connection)	
4	Phase U	Phase U output to motor (use for DC motor connection)	

### 1.5.6: Diagram: Edge Filter Wiring with Brushless Motor



## 1.5.7: Diagram: Edge Filter Wiring with Brush Motor



## 1.6: XTL-FA-01 Edge Filter Ordering

#### **Filter**

Model	Description
XTL-FA-01	Xenus Edge Filter

#### **Connector Kit**

Model	Qty	Ref	Description	Mfr.Model No.
	1	J1	Plug, 5 position, 5.0 mm, female	Wago 51118042 or 721-105/026-047/RN01-0000
XTL-FK	1	J2	Plug, 4 position, 5.0 mm, female	Wago 51118008 or 721-104/026-047/RN01- 0000
	2		Insertion / Extraction Tool	Wago 231-131

